



Safety Data Sheet

Classified According to OSHA Hazard Communication Standard (HCS)

SECTION 1: Identification

1.1. Product Identifier

Trade Name or Designation: Etchant #24 for ASTM E407

Product Number: R2914000

Other Identifying Product Numbers: R2914000-250A

1.2. Recommended Use and Restrictions on Use

General Laboratory Reagent

1.3. Details of the Supplier of the Safety Data Sheet

Company: Ricca Chemical Company

Address: 448 West Fork Drive

Arlington, TX 76012 USA

Telephone: 888-467-4222

1.4. Emergency Telephone Number (24 hours)

CHEMTREC (USA)

800-424-9300

CHEMTREC (International)

1+ 703-527-3887

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SECTION 2: Hazard(s) Identification

2.1. Classification of the Substance or Mixture

For the full text of the Hazard and Precautionary Statements listed below, see Section 16.

Hazard Class	Category	Hazard Statements	Precautionary Statements:
Acute Toxicity - Inhalation	Category 3	H331	P261, P271, P304+P340, P311, P321, P403+P233, P405, P501
Skin Corrosion / Irritation	Category 1	H314	P260, P264, P280, P301+P330+P331, P303+P361+P353, P363, P304+P340, P310, P321, P305+P351+P338, P405, P501
Eye Damage / Irritation	Category 1	H318	P280, P305+P351+P338, P310
Corrosive to Metals	Category 1	H290	P234, P390, P406
Hazardous to the Aquatic Environment (Acute)	Category 3	H402	P273, P501
Hazardous to the Aquatic Environment (Chronic)	Category 3	H412	P273, P501

2.2. GHS Label Elements

Pictograms:



Signal Word: **Danger**

Hazard Statements:

Hazard Number	Hazard Statement
H290	May be corrosive to metals.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H402	Harmful to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

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Precautionary Statements:

Precautionary Number	Precautionary Statement
P234	Keep only in original container.
P260	Do not breathe fumes, mist, vapors, or spray.
P261	Avoid breathing fumes, mist, vapors, or spray.
P264	Wash arms, hands and face thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves and eye protection.
P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or physician.
P311	Call a POISON CENTER or physician.
P321	Specific treatment (Wash areas of contact with water immediately).
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.
P501	Dispose of contents in accordance with local, state, federal and international regulations.

2.4. Hazards not Otherwise Classified or Covered by GHS

Data not available.

SECTION 3: Composition / Information on Ingredients

3.1. Components of Substance or Mixture

Chemical Name	Formula	Molecular Weight	CAS Number	Weight%
Water	H ₂ O	18.01 g/mol	7732-18-5	84.88
Hydrochloric Acid	HCl	36.46 g/mol	7647-01-0	8.40
Ferric Chloride Hexahydrate	FeCl ₃ ·6H ₂ O	270.30 g/mol	10025-77-1	6.25
Nitric Acid	HNO ₃	63.01 g/mol	7697-37-2	0.48



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SECTION 4: First-Aid Measures

4.1. General First Aid Information

Eye Contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. May cause severe burns and permanent damage.

Inhalation: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Skin Contact: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Can cause redness, pain and severe skin burns.

Ingestion: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Do not induce vomiting. Give large quantity of water. Call a physician immediately.

4.2. Most Important Symptoms and Effects, Acute and Delayed

Causes severe skin burns and eye damage. Causes serious eye damage. Toxic if inhaled. Causes severe burns to all areas of contact. May be fatal if swallowed. Wash areas of contact with water immediately for at least 15 minutes. Inhalation can cause coughing, choking, inflammation of the nose, throat and upper respiratory tract. If ingested, give large quantity of water. Do not induce vomiting. Wash areas of contact with plenty of water. For eyes, get medical attention. Call a physician immediately. EYE CONTACT: May cause severe burns and permanent damage. SKIN CONTACT: Can cause redness, pain and severe skin burns.

4.3. Medical Attention or Special Treatment Needed

Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). Irrigate immediately with large quantity of water for at least 15 minutes. Call a physician if irritation develops. Remove to fresh air. Give artificial respiration if necessary. If breathing is difficult, give oxygen. Wash areas of contact with soap and water for at least 15 minutes. Call a physician if irritation develops. Do not induce vomiting. Give large quantity of water. Call a physician immediately.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Does not burn. Use extinguishing agents compatible with acid and appropriate for the burning material.

5.2. Specific Hazards Arising from the Substance or Mixture

Not combustible. Aqueous hydrochloric acid solutions react with most metals, forming flammable hydrogen gas.

5.3. Special Protective Equipment for Firefighters

Wear special protective clothing and positive pressure self-contained breathing apparatus. Butyl rubber or Teflon barrier recommended.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

Wear protective gloves and eye protection.

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6.2. Cleanup and Containment Methods and Materials

Approach release from upwind. Stop or control the leak, if this can be done without undue risk. Use water fog or spray to knock down and absorb vapors. Releases may require isolation or evacuation. Control runoff and isolate discharged material for proper disposal.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling and Storage Conditions

Store in corrosive resistant container with a resistant inner liner. As with all chemicals, wash hands thoroughly after handling. Avoid contact with eyes and skin. Protect from freezing and physical damage.

SECTION 8: Exposure Controls / Personal Protection

8.1 Control Parameters

Chemical Name	Limit Type	Country	Exposure Limit	Information Source
Ferric Chloride Hexahydrate (10025-77)	TLV-TWA	USA	"1 mg/m ³ TWA (as Fe)" As Iron salts, soluble [RR-00521-0]	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Ferric Chloride Hexahydrate (10025-77)	TLV-TWA	USA	"1 mg/m ³ TWA (as Fe)" As Iron salts, soluble [RR-00521-0]	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Ferric Chloride Hexahydrate (10025-77)	TLV-TWA	USA	1 mg/m ³ TWA (as Fe)	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Hydrochloric Acid (7647-01-0)	TLV-Ceiling	USA	2 ppm Ceiling	ACGIH - Threshold Limit Values - Ceilings (TLV-C)
Hydrochloric Acid (7647-01-0)	PEL-Ceiling	USA	5 ppm Ceiling; 7 mg/m ³ Ceiling	U.S. - OSHA - Final PELs - Ceiling Limits
Nitric Acid (7697-37-2)	TWA	USA	2 ppm TWA; 5 mg/m ³ TWA	U.S. - OSHA - Final PELs - Time Weighted Averages (TWAs)
Nitric Acid (7697-37-2)	TLV-TWA	USA	2 ppm TWA	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Nitric Acid (7697-37-2)	TLV-STEL	USA	4 ppm STEL	ACGIH - Threshold Limit Values - Short Term Exposure Limits (TLV-STEL)

8.2. Exposure Controls

Engineering Controls: Use only outdoors or in a well-ventilated area. No specific controls are needed. Normal room ventilation is adequate.

Respiratory Protection: Normal room ventilation is adequate. If necessary, wear a respirator equipped with an acid gas cartridge.

Skin Protection: Wear protective gloves and eye protection. Chemical resistant gloves.



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Eye Protection: Wear protective gloves and eye protection. Safety glasses or goggles.

8.3. Personal Protective Equipment

Wear protective gloves and eye protection. Normal room ventilation is adequate. If necessary, wear a respirator equipped with an acid gas cartridge. Chemical resistant gloves. Safety glasses or goggles.

SECTION 9: Physical and Chemical Properties

9.1. Basic Physical and Chemical Properties

Appearance: Yellow liquid

Physical State: Liquid

Odor: Data not available.

Odor Threshold: Data not available.

pH: < 2

Melting/Freezing Point: Data not available.

Initial Boiling Point/Range: Data not available.

Flash Point: Data not available.

Evaporation Rate: Data not available.

Flammability: Data not available.

Flammability/Explosive Limits: Data not available.

Vapor Pressure: Data not available.

Vapor Density: Data not available.

Relative Density: 1.04

Solubility: Miscible

Partition Coefficient: Data not available.

Auto-Ignition Temperature: Data not available.

Decomposition Temperature: Data not available.

Viscosity: Data not available.

Explosive Properties: Data not available.

Oxidizing Properties: Data not available.

SECTION 10: Stability and Reactivity

10.1. Reactivity and Chemical Stability

Stable under normal conditions of use and storage.

10.2. Possibility of Hazardous Reactions

Data not available.

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10.3. Conditions to Avoid and Incompatible Materials

Keep only in original container. Most metals, Alkalis, active metals, Cyanides, Sulfides, Sulfites, Metal Oxides, Formaldehyde.

10.4. Hazardous Decomposition Products

Will not occur.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity - Oral Exposure:

Not applicable.

Acute Toxicity - Dermal Exposure:

Not applicable.

Acute Toxicity - Inhalation Exposure:

Toxic if inhaled. Avoid breathing fumes, mist, vapors, or spray. Use only outdoors or in a well-ventilated area. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Other Information:

LD50, Oral, Rabbit 900 mg/kg (Hydrochloric Acid), Details of toxic effects not reported other than lethal dose value. LCLo, inhalation, human: 3000 ppm/5 minutes: No toxic effects noted. LD50, Oral, Rat: 316 mg/kg (Ferric Chloride, anhydrous) details of toxic effects not reported other than lethal dose value. Ferric Chloride is investigated as a mutagen and reproductive effector. LDLo, Oral, Human: 430 mg/kg (Nitric Acid), details of toxic effects not reported other than lethal dose value.

Skin Corrosion and Irritation:

Causes severe skin burns and eye damage. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Wear protective gloves and eye protection. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Serious Eye Damage and Irritation:

Causes serious eye damage. Wear protective gloves and eye protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Respiratory Sensitization:

Not applicable.

Skin Sensitization:

Not applicable.

Germ Cell Mutagenicity:

Not applicable.



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Carcinogenicity:

Not applicable.

Reproductive Toxicity:

Not applicable.

Specific Target Organ Toxicity from Single Exposure:

Not applicable.

Specific Target Organ Toxicity from Repeated Exposure:

Not applicable.

Aspiration Hazard:

Not applicable.

Additional Toxicology Information:

Data not available.

SECTION 12: Ecological Information

12.1. Ecotoxicity

Harmful to aquatic life. Avoid release to the environment. Dispose of contents in accordance with local, state, federal and international regulations. Harmful to aquatic life with long lasting effects. Avoid release to the environment. Dispose of contents in accordance with local, state, federal and international regulations.

12.2. Persistence and Degradability

Data not available.

12.3. Bioaccumulative Potential

Data not available.

12.4. Mobility in Soil

Data not available.

12.5. Other Adverse Ecological Effects

Data not available.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Data not available.

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SECTION 14: Transportation Information

14.1. Transportation by Land-Department of Transportation (DOT, United States of America)

Sizes: 250 mL

UN Number: UN3264

Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, n.o.s. (Hydrochloric Acid, Ferric Chloride)

Hazard Class: 8

Packing Group: II

Hazard Label(s):



14.2. Transportation by Air - International Air Transport Association (IATA)

Sizes: 250 mL

UN Number: UN3264

Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, n.o.s. (Hydrochloric Acid, Ferric Chloride)

Hazard Class: 8

Packing Group: II

Hazard Label(s):



14.3 Transportation of Dangerous Goods (TDG, Canada)

Sizes: 250 mL

UN Number: UN3264

Proper Shipping Name: CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (hydrochloric acid, ferric chloride)

Hazard Class: 8

Packing Group: II

Hazard Label(s):



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SECTION 15: Regulatory Information

15.1. Occupational Safety and Health Administration (OSHA) Hazards

Not listed.

15.2. Superfund Amendments and Reauthorization Act (SARA) 302 Extremely Hazardous Substances

Hydrochloric Acid (CAS # 7647-01-0): 500 lb TPQ (gas only)

Hydrochloric Acid (CAS # 7647-01-0): 5000 lb EPCRA RQ (gas only)

Nitric Acid (CAS # 7697-37-2): 1000 lb EPCRA RQ

Nitric Acid (CAS # 7697-37-2): 1000 lb TPQ

15.3. Superfund Amendments and Reauthorization Act (SARA) 311/312 Hazardous Chemicals

Ferric Chloride Hexahydrate (CAS # 10025-77-1): 1000 lb final RQ; 454 kg final RQ

Hydrochloric Acid (CAS # 7647-01-0): 5000 lb final RQ; 2270 kg final RQ

Nitric Acid (CAS # 7697-37-2): 1000 lb final RQ; 454 kg final RQ

15.4. Superfund Amendments and Reauthorization Act (SARA) 313 Toxic Release Inventory (TRI)

Hydrochloric Acid (CAS # 7647-01-0): 1.0 % de minimis concentration (acid aerosols including mists, vapors, gas, fog, and other airborne forms of any particle size)

Nitric Acid (CAS # 7697-37-2): 1.0 % de minimis concentration

15.5. Massachusetts Right-to-Know Substance List

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present

Hydrochloric Acid (CAS # 7647-01-0): Extraordinarily hazardous

Nitric Acid (CAS # 7697-37-2): Extraordinarily hazardous

15.6. Pennsylvania Right-to-Know Hazardous Substances

Ferric Chloride Hexahydrate (CAS # 10025-77-1): "Environmental hazard" As Iron salts [RR-04647-9]

Ferric Chloride Hexahydrate (CAS # 10025-77-1): "Present" As Iron salts [RR-04647-9]

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Environmental hazard

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present

Hydrochloric Acid (CAS # 7647-01-0): Environmental hazard

Hydrochloric Acid (CAS # 7647-01-0): Present

Nitric Acid (CAS # 7697-37-2): Environmental hazard

Nitric Acid (CAS # 7697-37-2): Present

Water (CAS # 7732-18-5): "Present" As Ethyl alcohol and water [RR-00802-6]

Water (CAS # 7732-18-5): Present

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15.7. New Jersey Worker and Community Right-to-Know Components

Ferric Chloride Hexahydrate (CAS # 10025-77-1): corrosive
Ferric Chloride Hexahydrate (CAS # 10025-77-1): sn 1034
Hydrochloric Acid (CAS # 7647-01-0): corrosive
Hydrochloric Acid (CAS # 7647-01-0): sn 1012
Hydrochloric Acid (CAS # 7647-01-0): SN 1012 500 lb TPQ; SN 2909 500 lb TPQ (gas only)
Nitric Acid (CAS # 7697-37-2): corrosive; reactive - second degree
Nitric Acid (CAS # 7697-37-2): sn 1356
Nitric Acid (CAS # 7697-37-2): SN 1356 500 lb TPQ
Nitric Acid (CAS # 7697-37-2): sn 3722
Nitric Acid (CAS # 7697-37-2): SN 3722 500 lb TPQ (water dissociable, Category Code N511)

15.8. California Proposition 65

Not listed.

15.9. Canada Domestic Substances List / Non-Domestic Substances List (DSL/NDSL)

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present (DSL)
Hydrochloric Acid (CAS # 7647-01-0): Present (DSL)
Nitric Acid (CAS # 7697-37-2): Present (DSL)
Water (CAS # 7732-18-5): Present (DSL)

15.10. United States of America Toxic Substances Control Act (TSCA) List

All components of this solution are listed as active on the TSCA Inventory or are mixtures (hydrates) of active items listed on the TSCA Inventory.

Ferric Chloride Hexahydrate (CAS # 10025-77-1): Present (ACTIVE)
Hydrochloric Acid (CAS # 7647-01-0): Present (ACTIVE)
Nitric Acid (CAS # 7697-37-2): Present (ACTIVE)
Water (CAS # 7732-18-5): Present (ACTIVE)

15.11. European Inventory of Existing Commercial Chemical Substances (EINECS), European List of Notified Chemical Substances (ELINCS), and No Longer Polymers (NLP)

Ferric Chloride Hexahydrate (CAS # 10025-77-1): 231-729-4
Hydrochloric Acid (CAS # 7647-01-0): 231-595-7
Nitric Acid (CAS # 7697-37-2): 231-714-2
Water (CAS # 7732-18-5): 231-791-2

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SECTION 16: Other Information

16.1. Full Text of Hazard Statements and Precautionary Statements

May be corrosive to metals. Causes severe skin burns and eye damage. Toxic if inhaled. Harmful to aquatic life with long lasting effects.

Keep only in original container. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves and eye protection.

IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.

Dispose of contents in accordance with local, state, federal and international regulations.

16.2. Miscellaneous Hazard Classes

Canadian Carcinogenicity Hazard Class: Not Applicable.

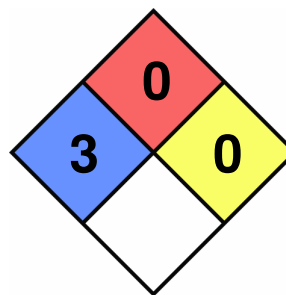
Physical Hazards Not Otherwise Classified (PHNOC): Not Applicable.

Health Hazards Not Otherwise Classified (HHNOC): Not Applicable.

Biohazardous Infectious Materials Hazard Class: Not Applicable.

16.3. National Fire Protection Association (NFPA) Rating

Health: 3
Flammability: 0
Reactivity: 0
Special Hazard:



16.4. Document Revision

Last Revision Date: 2023-09-11

DISCLAIMER

When handled properly by qualified personnel, the product described herein does not present a significant health or safety hazard. Alteration of its characteristics by concentration, evaporation, addition of other substances, or other means may present hazards not specifically addressed herein and which must be evaluated by the user. The information furnished herein is believed to be accurate and represents the best data currently available to us. No warranty, expressed or implied, is made and RICCA CHEMICAL COMPANY assumes no legal responsibility or liability whatsoever resulting from its use.