



Safety Data Sheet

Classified According to OSHA Hazard Communication Standard (HCS)

SECTION 1: Identification

1.1. Product Identifier

Trade Name or Designation: Magnesium Etch Solution

Product Number: R4481000

Other Identifying Product Numbers: R4481000-250A

1.2. Recommended Use and Restrictions on Use

General Laboratory Reagent

1.3. Details of the Supplier of the Safety Data Sheet

Company: Ricca Chemical Company

Address: 448 West Fork Drive

Arlington, TX 76012 USA

Telephone: 888-467-4222

1.4. Emergency Telephone Number (24 hours)

CHEMTREC (USA)

800-424-9300

CHEMTREC (International)

1+ 703-527-3887

Safety Data Sheet

SECTION 2: Hazard(s) Identification

2.1. Classification of the Substance or Mixture

For the full text of the Hazard and Precautionary Statements listed below, see Section 16.

Hazard Class	Category	Hazard Statements	Precautionary Statements:
Acute Toxicity - Oral	Category 4	H302	P264, P270, P301+P312, P330, P501
Acute Toxicity - Inhalation	Category 3	H331	P261, P271, P304+P340, P311, P321, P403+P233, P405, P501
Skin Corrosion / Irritation	Category 1	H314	P260, P264, P280, P301+P330+P331, P303+P361+P353, P363, P304+P340, P310, P321, P305+P351+P338, P405, P501
Eye Damage / Irritation	Category 1	H318	P280, P305+P351+P338, P310
Specific Target Organs/Systemic Toxicity Following Single Exposure	Category 1	H370	P260, P264, P270, P307+P311, P321, P405, P501
Corrosive to Metals	Category 1	H290	P234, P390, P406
Hazardous to the Aquatic Environment (Acute)	Category 3	H402	P273, P501
Hazardous to the Aquatic Environment (Chronic)	Category 3	H412	P273, P501

2.2. GHS Label Elements

Pictograms:



Signal Word: **Danger**

Hazard Statements:

Hazard Number	Hazard Statement
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H370	Causes damage to organs.
H402	Harmful to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Safety Data Sheet

Precautionary Statements:

Precautionary Number	Precautionary Statement
P234	Keep only in original container.
P260	Do not breathe fumes, mist, vapors, or spray.
P261	Avoid breathing fumes, mist, vapors, or spray.
P264	Wash arms, hands and face thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves and eye protection.
P301+P312	IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell.
P301+P330+P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P307+P311	IF exposed: Call a POISON CENTER or physician.
P310	Immediately call a POISON CENTER or physician.
P311	Call a POISON CENTER or physician.
P321	Specific treatment (Wash areas of contact with water immediately).
P330	Rinse mouth.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.
P501	Dispose of contents in accordance with local, state, federal and international regulations.

2.4. Hazards not Otherwise Classified or Covered by GHS

Data not available.

Safety Data Sheet

SECTION 3: Composition / Information on Ingredients

3.1. Components of Substance or Mixture

Chemical Name	Formula	Molecular Weight	CAS Number	Weight%
Ethylene Glycol	HOCH ₂ CH ₂ OH	62.06 g/mol	107-21-1	61.74
Acetic Acid	CH ₃ COOH	60.05 g/mol	64-19-7	19.40
Water	H ₂ O	18.01 g/mol	7732-18-5	17.95
Nitric Acid	HNO ₃	63.01 g/mol	7697-37-2	0.91

SECTION 4: First-Aid Measures

4.1. General First Aid Information

Eye Contact: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Eye contact may cause severe eye damage followed by loss of sight. Vapor exposure may cause watering and irritation to eyes.

Inhalation: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Skin Contact: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. May cause serious damage to the skin. Effects may include redness, pain, skin burns.

Ingestion: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. Do not induce vomiting. Give large quantity of water. Call a physician immediately.

4.2. Most Important Symptoms and Effects, Acute and Delayed

Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Toxic if inhaled. Causes damage to organs. Corrosive liquid. May be fatal if swallowed. Causes severe burns to all areas of contact. Harmful if inhaled. Inhalation may cause lung and tooth damage. Immediately wash areas of contact with plenty of water for at least 15 minutes. If ingested, give large quantity of water. Do not induce vomiting. EYE CONTACT: Eye contact may cause severe eye damage followed by loss of sight. Vapor exposure may cause watering and irritation to eyes. SKIN CONTACT: May cause serious damage to the skin. Effects may include redness, pain, skin burns. CHRONIC EFFECTS / CARCINOGENICITY: Repeated exposures may cause erosion of exposed front teeth, darkening of skin and chronic inflammation of the nose, throat and bronchial tubes.

4.3. Medical Attention or Special Treatment Needed

Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately).

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Water, dry chemical, foam, or carbon dioxide. Water spray may be used to keep fire-exposed containers cool.



Safety Data Sheet

5.2. Specific Hazards Arising from the Substance or Mixture

Above flash point, vapor-air mixtures are explosive within flammable limits noted above. Contact with strong oxidizers may cause fire. Vapors can flow along surfaces to distant ignition source and flash back. Reacts with most metals to produce hydrogen gas, which can form explosive mixture with air.

5.3. Special Protective Equipment for Firefighters

Use protective clothing and NIOSH-approved breathing equipment appropriate for the surrounding fire.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

Wear protective gloves and eye protection.

6.2. Cleanup and Containment Methods and Materials

Absorb with inert material (vermiculite, sand). Ventilate, if necessary, site of spillage well to evaporate remaining liquid and dispel vapor. Do not flush to sewer. Always comply with local, state, and federal regulations.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling and Storage Conditions

Store in corrosive resistant container with a resistant inner liner. As with all chemicals, wash hands thoroughly after handling. Avoid contact with eyes and skin. Protect from freezing and physical damage.

Safety Data Sheet

SECTION 8: Exposure Controls / Personal Protection

8.1 Control Parameters

Chemical Name	Limit Type	Country	Exposure Limit	Information Source
Ethylene Glycol (107-21-1)	TLV-TWA	USA	25 ppm TWA (vapor fraction)	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Ethylene Glycol (107-21-1)	TLV-STEL	USA	50 ppm STEL (vapor fraction); 10 mg/m ³ STEL (inhalable particulate matter, aerosol only)	ACGIH - Threshold Limit Values - Short Term Exposure Limits (TLV-STEL)
Acetic Acid (64-19-7)	TLV-TWA	USA	10 ppm TWA	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Acetic Acid (64-19-7)	TLV-STEL	USA	15 ppm STEL	ACGIH - Threshold Limit Values - Short Term Exposure Limits (TLV-STEL)
Acetic Acid (64-19-7)	TWA	USA	10 ppm TWA; 25 mg/m ³ TWA	U.S. - OSHA - Final PELs - Time Weighted Averages (TWAs)
Nitric Acid (7697-37-2)	TWA	USA	2 ppm TWA; 5 mg/m ³ TWA	U.S. - OSHA - Final PELs - Time Weighted Averages (TWAs)
Nitric Acid (7697-37-2)	TLV-TWA	USA	2 ppm TWA	ACGIH - Threshold Limit Values - Time Weighted Averages (TLV-TWA)
Nitric Acid (7697-37-2)	TLV-STEL	USA	4 ppm STEL	ACGIH - Threshold Limit Values - Short Term Exposure Limits (TLV-STEL)

8.2. Exposure Controls

Engineering Controls: Use only outdoors or in a well-ventilated area. Work in fume hood.

Respiratory Protection: Work with adequate ventilation or wear respirator with acid gas/organic vapor cartridge.

Skin Protection: Wear protective gloves and eye protection. Chemical resistant gloves.

Eye Protection: Wear protective gloves and eye protection. Safety glasses or goggles.

8.3. Personal Protective Equipment

Wear protective gloves and eye protection. Work with adequate ventilation or wear respirator with acid gas/organic vapor cartridge. Chemical resistant gloves. Safety glasses or goggles.



Safety Data Sheet

SECTION 9: Physical and Chemical Properties

9.1. Basic Physical and Chemical Properties

Appearance: Clear, colorless

Physical State: Liquid

Odor: Data not available.

Odor Threshold: Data not available.

pH: acidic

Melting/Freezing Point: Data not available.

Initial Boiling Point/Range: Data not available.

Flash Point: Data not available.

Evaporation Rate: Data not available.

Flammability: Data not available.

Flammability/Explosive Limits: Data not available.

Vapor Pressure: Data not available.

Vapor Density: Data not available.

Relative Density: 1.08

Solubility: Miscible

Partition Coefficient: Data not available.

Auto-Ignition Temperature: Data not available.

Decomposition Temperature: Data not available.

Viscosity: Data not available.

Explosive Properties: Data not available.

Oxidizing Properties: Data not available.

SECTION 10: Stability and Reactivity

10.1. Reactivity and Chemical Stability

Stable under normal conditions of use and storage. Acetic acid contracts slightly upon freezing which may cause the container to burst.

10.2. Possibility of Hazardous Reactions

Data not available.

10.3. Conditions to Avoid and Incompatible Materials

Keep only in original container. Strong bases, strong oxidizers, chromic acid, sodium peroxide, perchloric acid.

10.4. Hazardous Decomposition Products

Will not occur.

Safety Data Sheet

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity - Oral Exposure:

Harmful if swallowed. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Dermal Exposure:

Not applicable.

Acute Toxicity - Inhalation Exposure:

Toxic if inhaled. Avoid breathing fumes, mist, vapors, or spray. Use only outdoors or in a well-ventilated area. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Acute Toxicity - Other Information:

LD50, Oral, Rat (Acetic Acid): 3310 mg/kg; LD50, Dermal, Rabbit (Acetic Acid): 1.06 L/kg; LD50, Oral, Rat: (Ethylene Glycol) 4700 mg/kg; LDLo, Oral, Human: 430 mg/kg (Nitric Acid), details of toxic effects not reported other than lethal dose value.

Skin Corrosion and Irritation:

Causes severe skin burns and eye damage. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Wear protective gloves and eye protection. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Serious Eye Damage and Irritation:

Causes serious eye damage. Wear protective gloves and eye protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Respiratory Sensitization:

Not applicable.

Skin Sensitization:

Not applicable.

Germ Cell Mutagenicity:

Not applicable.

Carcinogenicity:

Not applicable.

Reproductive Toxicity:

Not applicable.



Safety Data Sheet

Specific Target Organ Toxicity from Single Exposure:

Causes damage to organs. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. IF exposed: Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). Store locked up. Dispose of contents in accordance with local, state, federal and international regulations.

Specific Target Organ Toxicity from Repeated Exposure:

Not applicable.

Aspiration Hazard:

Not applicable.

Additional Toxicology Information:

Data not available.

SECTION 12: Ecological Information

12.1. Ecotoxicity

Harmful to aquatic life. Avoid release to the environment. Dispose of contents in accordance with local, state, federal and international regulations. Harmful to aquatic life with long lasting effects. Avoid release to the environment. Dispose of contents in accordance with local, state, federal and international regulations.

12.2. Persistence and Degradability

Data not available.

12.3. Bioaccumulative Potential

Data not available.

12.4. Mobility in Soil

Data not available.

12.5. Other Adverse Ecological Effects

Data not available.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Data not available.

Safety Data Sheet

SECTION 14: Transportation Information

14.1. Transportation by Land-Department of Transportation (DOT, United States of America)

Sizes: 250 mL

UN Number: UN3265

Proper Shipping Name: Corrosive Liquid, Acidic, Organic, n.o.s. (Acetic Acid)

Hazard Class: 8

Packing Group: III

Hazard Label(s):



14.2. Transportation by Air - International Air Transport Association (IATA)

Sizes: 250 mL

UN Number: UN3265

Proper Shipping Name: Corrosive Liquid, Acidic, Organic, n.o.s. (Acetic Acid)

Hazard Class: 8

Packing Group: III

Hazard Label(s):



14.3 Transportation of Dangerous Goods (TDG, Canada)

Sizes: 250 mL

UN Number: UN3265

Proper Shipping Name: CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (acetic acid)

Hazard Class: 8

Packing Group: III

Hazard Label(s):



Safety Data Sheet

SECTION 15: Regulatory Information

15.1. Occupational Safety and Health Administration (OSHA) Hazards

Not listed.

15.2. Superfund Amendments and Reauthorization Act (SARA) 302 Extremely Hazardous Substances

Nitric Acid (CAS # 7697-37-2): 1000 lb EPCRA RQ

Nitric Acid (CAS # 7697-37-2): 1000 lb TPQ

15.3. Superfund Amendments and Reauthorization Act (SARA) 311/312 Hazardous Chemicals

Ethylene Glycol (CAS # 107-21-1): 5000 lb final RQ; 2270 kg final RQ

Acetic Acid (CAS # 64-19-7): 5000 lb final RQ; 2270 kg final RQ

Nitric Acid (CAS # 7697-37-2): 1000 lb final RQ; 454 kg final RQ

15.4. Superfund Amendments and Reauthorization Act (SARA) 313 Toxic Release Inventory (TRI)

Ethylene Glycol (CAS # 107-21-1): 1.0 % de minimis concentration

Nitric Acid (CAS # 7697-37-2): 1.0 % de minimis concentration

15.5. Massachusetts Right-to-Know Substance List

Ethylene Glycol (CAS # 107-21-1): Present

Acetic Acid (CAS # 64-19-7): Present (including glacial)

Nitric Acid (CAS # 7697-37-2): Extraordinarily hazardous

15.6. Pennsylvania Right-to-Know Hazardous Substances

Ethylene Glycol (CAS # 107-21-1): Environmental hazard

Ethylene Glycol (CAS # 107-21-1): Present

Acetic Acid (CAS # 64-19-7): Environmental hazard; Environmental hazard (water solutions)

Acetic Acid (CAS # 64-19-7): Present (including water solutions)

Nitric Acid (CAS # 7697-37-2): Environmental hazard

Nitric Acid (CAS # 7697-37-2): Present

Water (CAS # 7732-18-5): "Present" As Ethyl alcohol and water [RR-00802-6]

Water (CAS # 7732-18-5): Present

15.7. New Jersey Worker and Community Right-to-Know Components

Ethylene Glycol (CAS # 107-21-1): sn 0878

Ethylene Glycol (CAS # 107-21-1): SN 0878 500 lb TPQ

Acetic Acid (CAS # 64-19-7): corrosive

Acetic Acid (CAS # 64-19-7): sn 0004

Nitric Acid (CAS # 7697-37-2): corrosive; reactive - second degree

Nitric Acid (CAS # 7697-37-2): sn 1356

Nitric Acid (CAS # 7697-37-2): SN 1356 500 lb TPQ

Nitric Acid (CAS # 7697-37-2): sn 3722

Nitric Acid (CAS # 7697-37-2): SN 3722 500 lb TPQ (water dissociable, Category Code N511)

Safety Data Sheet

15.8. California Proposition 65

Ethylene Glycol (CAS # 107-21-1): developmental toxicity, 6/19/2015 (ingested)

15.9. Canada Domestic Substances List / Non-Domestic Substances List (DSL/NDSL)

Ethylene Glycol (CAS # 107-21-1): Present (DSL)

Ethylene Glycol (CAS # 107-21-1): Present (NDSL)

Acetic Acid (CAS # 64-19-7): Present (DSL)

Acetic Acid (CAS # 64-19-7): Present (NDSL)

Nitric Acid (CAS # 7697-37-2): Present (DSL)

Water (CAS # 7732-18-5): Present (DSL)

15.10. United States of America Toxic Substances Control Act (TSCA) List

All components of this solution are listed as active on the TSCA Inventory or are mixtures (hydrates) of active items listed on the TSCA Inventory.

Ethylene Glycol (CAS # 107-21-1): Present (ACTIVE)

Ethylene Glycol (CAS # 107-21-1): Present [FRI; XU] (INACTIVE)

Ethylene Glycol (CAS # 107-21-1): Present [PMN; XU] (ACTIVE)

Ethylene Glycol (CAS # 107-21-1): Present [XU] (ACTIVE)

Acetic Acid (CAS # 64-19-7): Present (ACTIVE)

Nitric Acid (CAS # 7697-37-2): Present (ACTIVE)

Water (CAS # 7732-18-5): Present (ACTIVE)

15.11. European Inventory of Existing Commercial Chemical Substances (EINECS), European List of Notified Chemical Substances (ELINCS), and No Longer Polymers (NLP)

Ethylene Glycol (CAS # 107-21-1): 203-473-3

Acetic Acid (CAS # 64-19-7): 200-580-7

Acetic Acid (CAS # 64-19-7): 273-079-4

Nitric Acid (CAS # 7697-37-2): 231-714-2

Water (CAS # 7732-18-5): 231-791-2

Safety Data Sheet

SECTION 16: Other Information

16.1. Full Text of Hazard Statements and Precautionary Statements

May be corrosive to metals. Harmful if swallowed. Causes severe skin burns and eye damage. Toxic if inhaled. Causes damage to organs. Harmful to aquatic life with long lasting effects.

Keep only in original container. Do not breathe fumes, mist, vapors, or spray. Wash arms, hands and face thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves and eye protection.

IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed: Call a POISON CENTER or physician. Specific treatment (Wash areas of contact with water immediately). Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.

Dispose of contents in accordance with local, state, federal and international regulations.

16.2. Miscellaneous Hazard Classes

Canadian Carcinogenicity Hazard Class: Not Applicable.

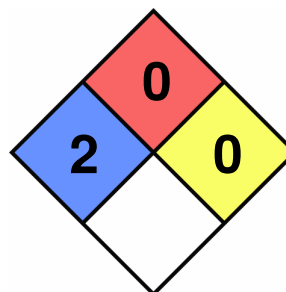
Physical Hazards Not Otherwise Classified (PHNOC): Not Applicable.

Health Hazards Not Otherwise Classified (HHNOC): Not Applicable.

Biohazardous Infectious Materials Hazard Class: Not Applicable.

16.3. National Fire Protection Association (NFPA) Rating

Health: 2
Flammability: 0
Reactivity: 0
Special Hazard:



16.4. Document Revision

Last Revision Date: 2023-09-11

DISCLAIMER

When handled properly by qualified personnel, the product described herein does not present a significant health or safety hazard. Alteration of its characteristics by concentration, evaporation, addition of other substances, or other means may present hazards not specifically addressed herein and which must be evaluated by the user. The information furnished herein is believed to be accurate and represents the best data currently available to us. No warranty, expressed or implied, is made and RICCA CHEMICAL COMPANY assumes no legal responsibility or liability whatsoever resulting from its use.